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Leakage Manual Published By Sheet Metal And Air Conditioning Contractors National Association, Inc. (SMACNA). Duct Class: 4, 6, 10 In.wg. Kingspan Insulation USA. Sustainable Building Solutions See SMACNA HVAC Duct Systems Design Manual Table 5-1 For Longitudinal Seam Leakage Rates. Although Seal Class A Or B Might Be Assigned For Lower ... 1th, 2024

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Duct Air Leakage Tester - Model 6900 | Kanomax USA  
Smacna Hvac Systems Duct Design Manual, Fourth Edition -december 2006, Table A-1, Pg A.4. A Common A Common Value To 3th, 2024

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A. American Society Of Testing And Materials( ASTM) 1. ASTM C1071 2. ASTM C916 3. ASTM G21 4. ASTM G22 5. ASTM C423 6. ASTM C 518 B. National Fire Protection Association (NFPA) 1. NFPA 90A 2. NFPA 90B 3. NFPA 259 C. Sheet Metal And Air Conditioning Contractor™s National Association ( 1th, 2024

## **Duct Fabrication Specifications Duct Construction**

Notes: 1. Tdc Duct Constructed Per Smacna Standards-first Edition 1995 2. Duct Fabricated Using Pittsburg Seams. 3. All Duct Stiffened By Machine Formed Beads Spaced At 12" O.c. 4. Duct Work To Be Sealed Per Smacna Hvac Table 1-2 5. Tdc Cnt-jnt-co 1th, 2024

## **HVAC Duct Air Leakage 9-12-19 - SMACNA**

Surface Area = 20 Ft X 2 X ( 8/12 + 8/12) Ft = 53.3 Ft<sup>2</sup>  
Leakage = 10.7 X 53.3/100 = 5.7 Cfm A Very Low Amount, Even Though Its Unsealed. Now If The Low-pressure Duct Work Has A Leakage Class Of 4 For



A Seal Class 1th, 2024

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