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Designation VMQ EPDM CR SBR NBR NR IIR Physical Properties SG, Basepolymer (g/cc) 1.0 - 2.0 0.86 1.23 - 1.25 0.94 1.0 0.93 0.92 Hardness (ShoreA Feb 3th, 2024Notes Injection Molding Machine MaintenanceInjection Molding Machine Maintenance Notes Page 4 C. Some Machines Will Have A Limit Switch, Or Switches, On The Clamp To Prevent Over-travel Of The Mold Height Adjustment. 1) Prevents Damage To The Mold. 2) Prevents Rear Clamping Platen From Coming Off The Machine Ways. D. Activate These Switches And Verify That The Pump Motors Shut Off. Mar 3th, 2024.

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