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The Most Common Way To Program Early PLCs Was Using So-called Ladder Logic Programming. Basically, A Ladder Logic Diagram Was A Graphical Way Of Representing The Functions In A Typical PLC And The Control Actions It Would Have To Take. For Instance, Lines On A Ladder Logic Diagram Could Inclu 2th, 2024  
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PLC/PLCs/Programmable Logic Controllers/PLC ...C0-00dr-d 120 0 C0-00ar-d  
C0-01dd1-d 140 60 C0-01dd2-d C0-01dr-d 140 0 C0-01ar-d C0-02dd1-d 140 60  
C0-02dd2-d 140 0 C0-02dr-d C0-10dd1e-d 120 ... C0-11dre-d C0-11are-d 8 Ac

Rs-485 + \_ Lg C0-11dd1e-d C1 X1 X2 X3 X4 C2 X5 X6 X7 X8 C3 Y1 Y2 Y3 Y4 C4 Y5 Y6 +v Lnk/act Port1 Pwr Run Err Run Stop P 2th, 2024.

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