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The Proper Injection Capacity Is Found From The Relationship Of The Molding Machine Capacity For The Weight Of 1 Shot As Shown In Figure 1□1-2. It Is Necessary To Select The Molding Machine That Satisfies The Capacity Of The Shaded Area. This Figure Is The Summary Of The Actual Molding Results In The Past, But Basically, It Is Based On The ... May 3th, 2024

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Injection Molding 1.1 Injection Machine The Injection Machine Is A Machine That Melt Plasticize The Molding Material Inside The Heating ... A Filter Should Be Placed To Air Intake Of The Drying Machine, And Its Maintenance Against Clogging Is Also Necessary. (A) Open Nozzle (B) Shut-off Nozzle ... Apr 3th, 2024

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Injection Molding Standard Operating Procedure [Updated February 15, 2015] Page 2 10) When Removing The Screw And Barrel For Maintenance, Shut Off Power, Unplug The Heater And Thermocouple Leads, And Make Sure The Unit Has Cooled Down Sufficiently Before Handling. Jul 3th, 2024

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SB-031 84 0.084 1.21 91.13 RB-503 72 0.072 1.04 92.17 Others 543 0.543 7.85 100 Table 1 Shows The Rejection Data For 60 Tone Injection Moulding For The Month Of May 2009. This Data Shows The Highest Rejection Ratio Compared To The Previous Months Rejection Data). Figure 1 Shows The Pareto Diagram For The Particular Part May 3th, 2024

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