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MELDAS 600L Series INSTRUCTION MANUAL

This Instruction Manual Mainly Targets Lathe. This Is To
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The Software-fixed Type Of CNC (NC Hereafter)
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Are Listed In This Manual. However, Each CNC Does Not Always Apply To The Specifications, May 1th, 2024

MELDAS AC SERVO SERVO ADJUSTMENT MANUAL

Parameter Name Explanation Normal Setting Range
SV063 DA1MPY D/A Output Channel 1 Output Scale
-32768 To 32767 SV064 DA2MPY D/A Output Channel
2 Output Scale When "0" Is Set, The Output Will Be
Made With The Standard Output Unit. To Change The
Output Unit, Set A Va May 1th, 2024

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Parameter 2001-Axis Spec. Parameter No. Of Axes
Setup Parameter 8001-Control Parameter 8101-Axis
Parameter No. Of Axes 8201-Spindle Type Servo
Parameter Zero Point Return Parameter 2101-I/O
Spindle Parameter Spindle NC 6500-PLC Timer
6200-PLC Counter 6401-PLC Bit Select PLC Constant
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IIIST CNC MACHINES"Mitsubishi MELDAS MDS C1
Instruction Manual August 11th, 2018 -
Troubleshooting Drive Unit Alarm Alarm Name SV SP
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Side Detector ... Apr 1th, 2024

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