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This Does Not Affect Performance In Any Way. B. LOCK-IN "ON" Position. 12 D-36704-B Figure 3-1. Schematic Diagram PCM-500i, 220 Vac, 50/60 Hz, 1-Phase. 13 ... Genuine ESAB Parts And Products Be Used With This Equipment. The Use Of Non-ESAB Par 3th, 2024

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## MIG Flow Rate Chart - MIG Gas Waste & Weld Quality

MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch

(0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes 1th, 2024

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