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Amount Of Coarse Aggregate And Use Low-shrinkage Aggregate. 3. Use The Lowest Amount Of Mix Water Required For Workability; Do Not Permit Overly Wet Consistencies. 4. 1th, 2024Molding Defects, Causes, & Corrective ActionsFlow Meets Material Is Moving Too Slowly And Cooling Too Rapidly, Forming A Line When It Meets Increase Temperature Of Material And/or Mold To Achieve Appropriate Flow Voids Formation Of Unintended Air Pocket In Molded Part Holding Pressure Is Incorrect Or Mold Is Not Correctly Centered During Forming, Causing Different Wall Thicknesses 3th, 2024.

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