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Bs 4882 Bolting Purposes ANSI B18.2.1 is an American Standard which is specification of square hex heavy hex and askew head bolts and hex heavy hex hex flange lobed head and lag screws this is inch series, Mat Spec Stud Bolt S ASTM A193 Grade B7 Mat Spec Nut S ASTM A194 Grade 2H Coating Fluorocarbon Design Spec Stud 1th, 2024 Structural Bolting Structural Bolting 5 ASTM Bolt Types (AISC & NISD 2000) • A307 - Low Carbon Steel Not Commonly Used Only used for secondary members • A325 - High-strength medium carbon steel (above left) most common bolts used in building construction 2th, 2024 BOLTING TRAINING Becoming an ASME "Qualified Bolting ... 11 ASME LEARNING AND DEVELOPMENT QBS COURSE FOUR SELF-PACED ONLINE E-LEARNING MODULES 1: Principles of the Bolted Joint and ASME PCC-1 2: Flanges, Fasteners and Gaskets 3: Putting it Together/Taking it Apart 4: Bolting Safety and Tool Handling FINAL COMPREHENSIVE EX 3th, 2024. Alloy and Carbon Steel Bolting for Use in the Petroleum ... ASTM E384, Standard Method for Knoop and Vickers Hardness of Materials ASTM E1268, Standard Practice for Assessing Degree of Banding or Orientation of Microstructure ASTM F606, Standard Test Methods for Determining the Mechanical Properties of Externally and Internally Threaded Fasteners, Washers, Direct Tension Indicators, and Rivets 3th, 2024 BOLTING MATERIAL ASTM SPECIFICATIONS ASTM A194 Grade 8-450°F (-268°C) to +1000°F (+538°C) The above temperature range is for bolting. For combined temperature range of valve body and bolting material see next page. † ASTM A194 Grade 7 replaces Grade 4 (ASTM has withdrawn Grade 4 whilst still acceptable was removed from ASTM standard due to lack of use and material availability). 2th, 2024 DIMENSIONAL BOLTING CATALOG - Sigma Fasteners © Sigma Fasteners, Inc. | DIMENSIONAL CATALOG Table of Contents Page Screws Round Head Screws 1-1 Various Head Styles Machine Screws 1-2 to 1-23 2th, 2024. FLANGE BOLTING GUIDE FOR FIGURE HP BUTTERFLY VALVES FLANGE BOLTING GUIDE FOR FIGURE HP BUTTERFLY VALVES DOC: Tech_HPBLTG Ver. 3/2012 © 2012 - FNW. All Rig 3th, 2024 Load Ring for Bolting >VLBG